

Calibration Steps for DAkkS-Calibrations

M_N in N·m	Class 1; 2; 5 3-Steps in N·m			Class 0.2 and 0.5 5-Steps in N·m					Class 0.05 and 0.1 8-Steps in N·m											
5	1	3	5	1	2	3	4	5												
10	2	6	10	2	4	6	8	10	1	2	3	4	5	6	8	10				
12	2	6	12	2	4	6	8	12												
20	4	12	20	4	8	12	16	20	2	4	6	8	10	12	16	20				
25	5	15	25	5	10	15	20	25												
30	5	20	30	5	10	15	20	30												
50	10	30	50	10	20	30	40	50	5	10	15	20	25	30	40	50				
63	10	40	60	10	20	30	40	60												
100	20	60	100	20	40	60	80	100	10	20	30	40	50	60	80	100				
200	40	120	200	40	80	120	160	200	20	40	60	80	100	120	160	200				

Start at
maximum

20 % of M_N

20 % of M_N

40 % of M_N

Classes 1; 2; 5 can also be calibrated in 5-Steps

Classes 0.2; 0.5; 1; 2; 5 can also be calibrated in 8-Steps